

301-135 NET CLIMBER (Perm)

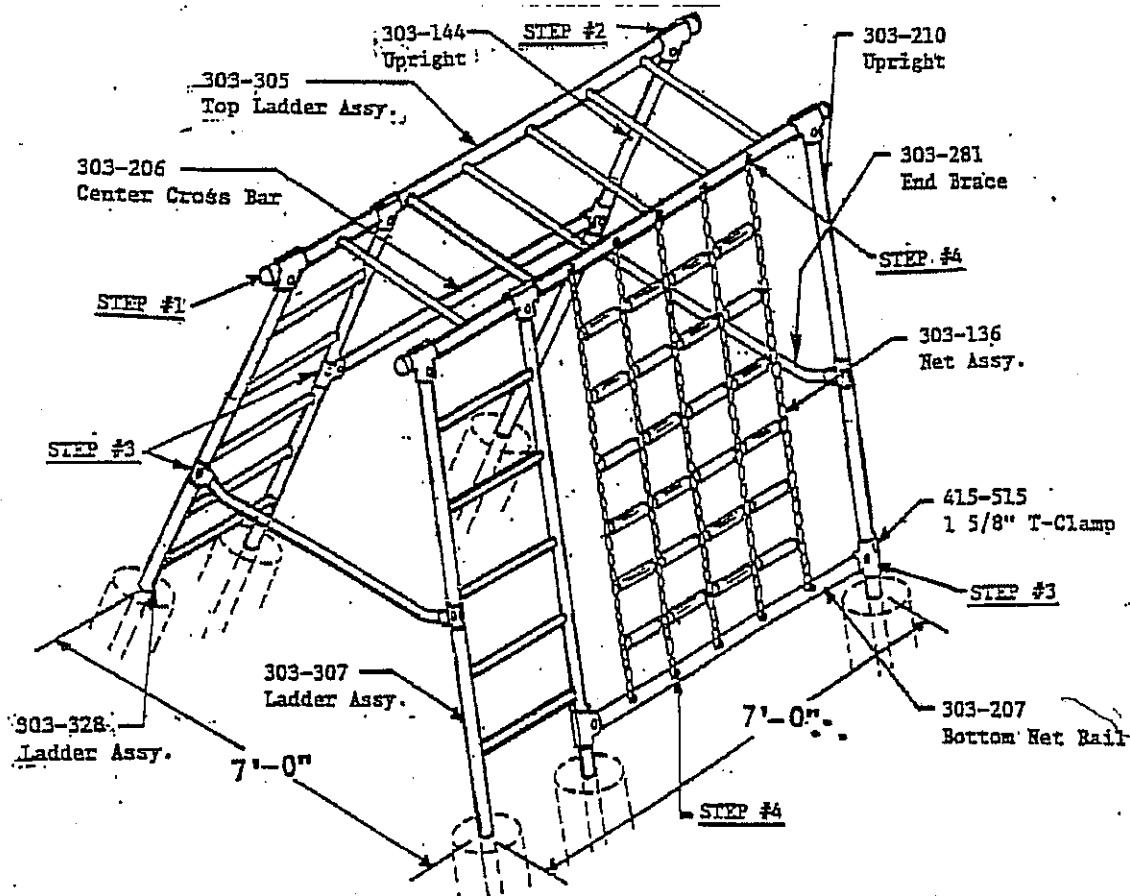
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* IMPORTANT *

PLEASE RETAIN THIS INSTRUCTION SHEET IN YOUR FILES. IT CONTAINS IMPORTANT REPLACEMENT PARTS INFORMATION. ALL EQUIPMENT SHOULD BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS.

IT IS IMPORTANT TO USE AND MAINTAIN ALL PUBLIC PLAYGROUND EQUIPMENT PROPERLY. PLAYGROUND EQUIPMENT WHICH IS IMPROPERLY MAINTAINED CAN CAUSE SERIOUS INJURY. PERIODICAL INSPECTIONS, MAINTENANCE, REPAIR AND/OR REPLACEMENT OF DAMAGED PARTS IS NECESSARY FOR SAFE OPERATION OF EQUIPMENT AND SAFETY OF USERS. RESILIENT SURFACING SHOULD BE USED UNDER ALL PLAYGROUND EQUIPMENT. APPROPRIATE PUBLICATIONS, AVAILABLE AT NO CHARGE, FROM THE CONSUMER PRODUCT SAFETY COMMISSION, INCLUDE "A HANDBOOK FOR PUBLIC PLAYGROUND SAFETY." YOU CAN RECEIVE YOUR FREE COPY BY CALLING TOLL FREE 1-800-638-2772.



PACKING LIST

1 CTN	-1	Hardware	Bag
	1	303-136	Net
1 WF	-1	303-305	Top Ladder Assy
1 BDL	-2	303-281	End Brace
1 WF	-1	303-307	Ladder Assy.
1 WF	-1	303-328	Ladder Assy.
1 BDL	-1	303-206	Center Cross Bar
	-1	303-207	Bottom Net Rail
1 BDL	-1	303-210	Upright
	-1	303-144	Upright
1 CTN	3 BDL	3 WF	

HARDWARE BAG

10	-	105-015	1 5/8" Pipe Plug
14 PR	-	415-515	1 5/8" T-Clamp
38	-	116-535	5/16" x 1 1/2" Button Hd Bolt
38	-	326-501	5/16" Lock Washer
38	-	216-512	5/16" Button Hd Nut
2	-	416-350	3/16" Socket Key
2	-	805-532	Warning Label
2	-	805-534	Sportsplay Label
1	-		Maintenance Checklist

1 CTN 3 BDL 3 WF 7 TOTAL PCS WT 160# CLASS 70

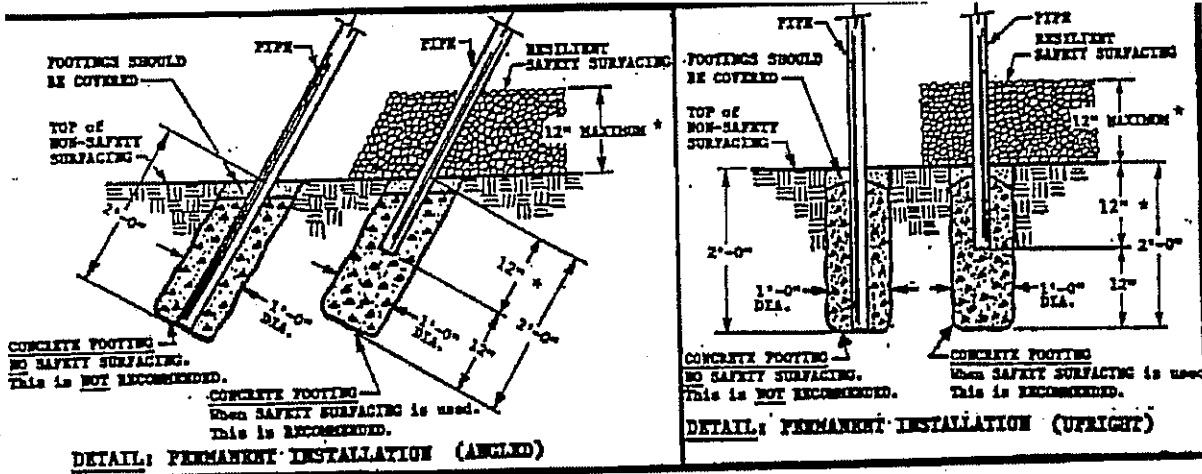
Sportsplay Equipment, Inc., 5642 Natural Bridge, St. Louis, MO 63120 (314) 389-4140

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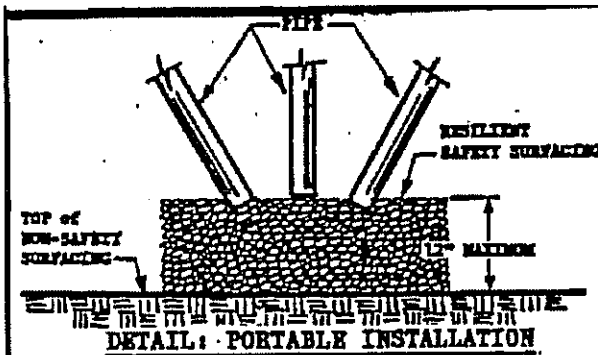
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GENERAL USE/FALL ZONE & FOOTING RECOMMENDATIONS

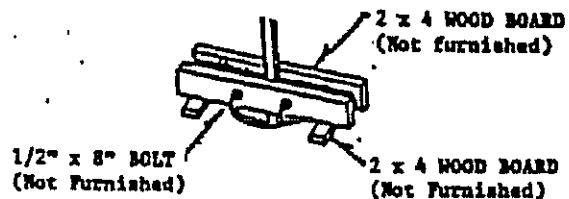
STATIONARY & PORTABLE EQUIPMENT - USE/FALL ZONES SHOULD EXTEND A MINIMUM OF 6 FEET IN ALL DIRECTIONS FROM THE PERIMETER OF THE EQUIPMENT GROUND SPACE. THIS AREA SHOULD BE COVERED WITH THE REQUIRED AMOUNT OF RESILIENT SAFETY SURFACING MATERIAL. FOR SOME EQUIPMENT - USE/FALL ZONES CAN OVERLAP. SEE CONSUMER PRODUCT SAFETY COMMISSION GUIDELINES. DIAMETER & DEPTH OF FOOTINGS ILLUSTRATED ARE SATISFACTORY IN MOST APPLICATIONS FOR PIPE SIZES UP TO 2 3/8" DIAMETER. VARYING SOIL & CLIMATIC CONDITIONS MAY REQUIRE DEEPER & HEAVIER FOOTING IN SOME AREAS. CHECK LOCAL BUILDING CODES.



- If resilient surfacing is to be less than 12", then additional pipe should be put in concrete to maintain proper finish grade for equipment.

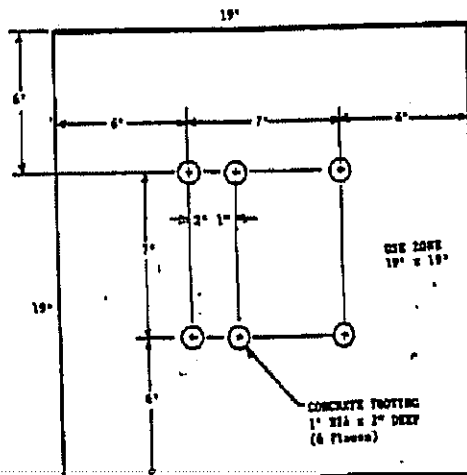


SUGGESTED BRACING METHOD:



DETAIL: PERMANENT INSTALLATION

USE AREA & FOOTING LAYOUT:



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GENERAL ASSEMBLY INSTRUCTIONS:

Check all the parts and hardware with the packing list to be sure you have received everything needed to assemble this product. CONTACT YOUR LOCAL DISTRIBUTOR WITH NOTIFICATION OF ANY MISSING OR DAMAGED PARTS. Contact must be made within ten days of receipt of your order.

Only hand-tighten nuts & bolts on initial assembly. Final tightening should be done EVENLY after final assembly when unit has been plumbed and leveled. After assembly is complete, ANY ENDS OF BOLTS PROTRUDING BEYOND NUTS SHOULD BE CUT OFF AND/OR PEENED OVER TO REMOVE ANY SHARP PROJECTIONS. Go over entire unit to file smooth any sharp edges or projections that may have been caused by rough handling in shipping or installation. T-Clamps are designed for both one and two bolt connections. In many situations only one bolt is required. We have not pre-drilled holes for the second bolts since slight variations in the installation process can cause "lining up" problems. Extra hardware is supplied for those customers who wish to drill through the second bolt hole of the clamps following initial assembly to reinforce the connections.

GENERAL MAINTENANCE INSTRUCTIONS:

Check MONTHLY for loose bolts, damaged or broken parts. Tighten and/or replace immediately.

SPECIFIC ASSEMBLY INSTRUCTIONS:

- Note: All threaded ends of bolts protruding beyond nuts must be cut off and/or peened to eliminate sharp edges. No more than two threads should extend beyond face of nut. All washers, "T" nuts, and other fastener hardware used on round pipe or tubing must be hammered down to conform to the curved underlying surface to eliminate catch points.
- NOTE: See General Assembly Instructions above re: T Clamps & Hardware.
- STEP #1: Drive Pipe Plugs (105-015) into ends of (303-305) Top Ladder Assy., bottom legs of (303-307) Ladder Assy., and (303-328). Ladder Assy., and bottom of (303-210) and (303-144) Uprights. SEE ILLUSTRATION #1. File off any metal shavings.
- STEP #2: Assemble "upside-down". With top ladder on ground attach ladder assemblies & uprights. SEE ILLUSTRATION #2.
- STEP #3: Attach (303-281) End Braces, (303-206) Center Cross Bar, & (303-207) Bottom Net Rail. SEE ILLUSTRATION #3 AND #5.
- STEP #4: Turn assembly over. Attach net. SEE ILLUSTRATION #4. Bottom Net Rail (303-207) should be loosened for easy assembly. After net is attached stand on bottom net rail to stretch net tight, then tighten end clamps to hold position.
- STEP #5: Mark & dig footing holes. Brace unit in holes to proper depth. Length of pipe below playing surface should be 24" with depth of pipe in concrete varying depending on depth of resilient surfacing to be used. Plumb & level. Tighten all nuts & bolts so that lock washers are flat. Pour concrete. Wait 48 hours before removing braces & using equipment.
- STEP #6: Attach Warning Label and Manufacturer's Identification Label to a clean surface. The Labels should be attached in a location where they are clearly visible and legible and away from normal hand and foot placement areas. The Labels must be replaced if they become illegible, destroyed, or removed. Contact your Distributor for replacement Labels.

Illustration #1: Attach Pipe Plugs into Open Pipe Ends.

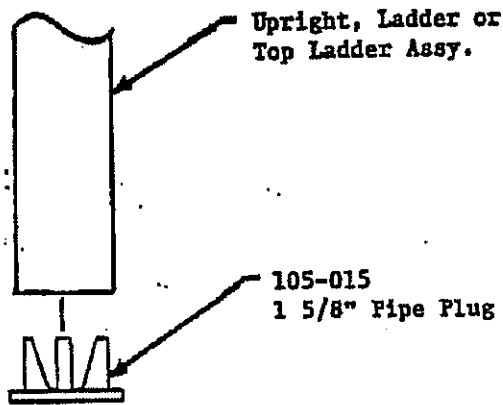


Illustration #2: Attach Top Ladder Assy.

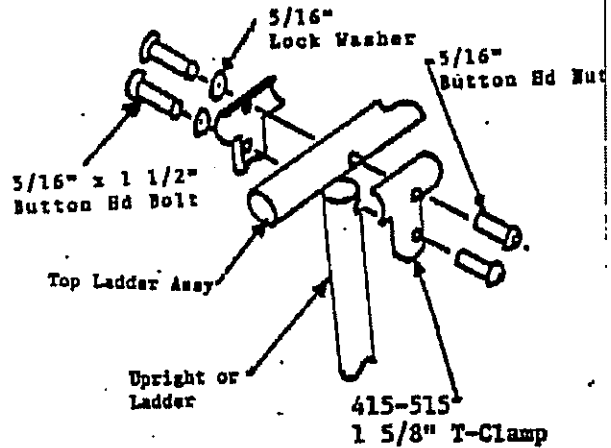


Illustration #3: Attach End Braces, & Bottom Net Rail.

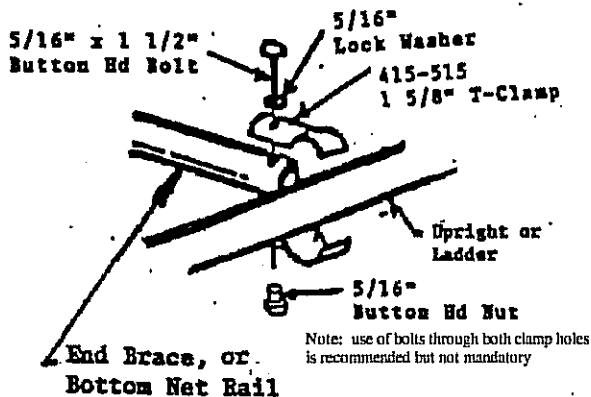


Illustration #4: Attach Net to Bottom Net Rail & Top Ladder Assy.

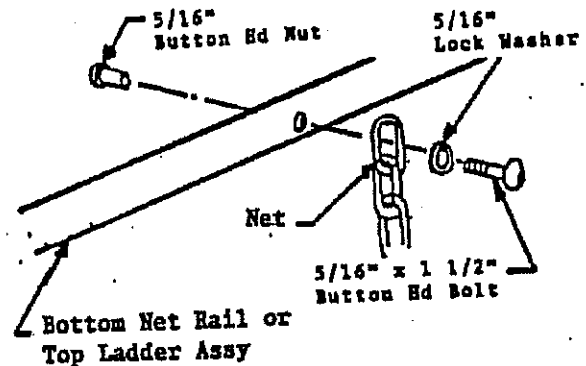


Illustration #5: Attach Center Cross Bar to Ladder Assy. And Upright.

